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D5337-011
Job Sheet 187017



Part No: D5337-011

Job Qty: 1 ea

Part Name: Basket Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5337 REV B, D2690-6 REV B2 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 15.12.21
PA3 DD VERF:JLM IPP REV:C 17.03.27 AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Stores/Pkg-1		52 12-12-11
100	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging1-5		41 12-12-11
110	HandFinish	1 pcs	12/7/18	12/7/18	0.00	0.76	HandFinish4		44 12-12-11
120	QC	1 pcs	12/7/18	12/7/18	0.00	0.00	QC5		DAS 38
130	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2		46 12-12-11
140	QC21-SA	1 Ea	12/7/18	12/7/18	0.00	0.00	QC21		DEC 29 2018

Part Op Descriptions: 110 - MANUFACTURE AND INSTALL LANDYARD CUT AT 9.125" (D2690-6)

DAS
70
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	5019014
AN3-13A	Bolt	4 Ea (4 ea)	90-Start up Operation	5090032
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089276
AN3-7A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089286
AN310-4	Nut	5 Ea (5 ea)	90-Start up Operation	5121225
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5108964
AN4-12	Bolt	5 Ea (5 ea)	90-Start up Operation	5113819
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5112904
CBL-1240	Cable	.7700 ft (.77 ea)	90-Start up Operation	5032661
CBL-460	Loop Sleeve	2 Ea (2 ea)	90-Start up Operation	5113790
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5121157
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5115452
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5126431
D3917-3	Washer	10 Ea (10 ea)	90-Start up Operation	5124370
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5117415 (K)
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5108609
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5112717
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5118041
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5115826
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5115399
D3969-7	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5140285
D5319-175	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5132636

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

D5322-041	Handle Weldment	1 Ea (1 ea)	90-Start up Operation
D5323-1	Bumper	4 Ea (4 ea)	90-Start up Operation
D5324-1	Drag Bracket	1 Ea (1 ea)	90-Start up Operation
D5331-041	Basket Base Assembly, LH	1 Ea (1 ea)	90-Start up Operation
D5336-041	Basket Lid Assembly	1 Ea (1 ea)	90-Start up Operation
D5336-043	Basket Lid Assembly, LH	1 Ea (1 ea)	90-Start up Operation
MS17984-C410	Quick Pin Replacement	1 pcs (1 ea)	90-Start up Operation
MS20600-AD4W3	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation
MS24665-151	Cotter Pin	5 Ea (5 ea)	90-Start up Operation
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation
NAS1149F0332P	Washer	12 Ea (12 ea)	90-Start up Operation
NAS1149F0432P	Washer	10 Ea (10 ea)	90-Start up Operation
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation
NAS1149FN432P	Washer, #4	4 Ea (4 ea)	90-Start up Operation

5095060
 5057891
 5008686
 5128812
 5128794
 5128786
 5097621
 5076007
 5094592
 5083541
 5083951
 5104465
 50560321
 5109991
 5083550
 5067901-2
 F120306

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	692	0
	AN3-13A	4	89	0
	AN3-16A	2	68	0
	AN3-7A	2	335	0
	AN310-4	5	195	0
	AN310C4	2	80	0
	AN4-12	5	149	0
	AN5-17A	4	71	0
	CBL-1240	1	261	0
	CBL-460	2	439	0
	D2535	2	45	0
	D2537	2	24	0
	D2690-6	1	5	0
	D3917-3	10	97	0
	D3953-17	2	31	0
	D3953-19	1	24	0
	D3953-21	1	11	0
	D3953-3	2	20	0
	D3953-7	2	92	0
	D3953-9	2	26	0
	D3969-7	1	1	0
	D5319-175	1	0	0
	D5322-041	1	3	0
	D5323-1	4	7	0
	D5324-1	1	4	0
	D5331-041	1	1	0
	D5336-041	1	1	0
	D5336-043	1	1	0
	MS17984-C410	1	22	0
	MS20600-AD4W3	4	301	0
	MS21042L3	8	2,239	0
	MS21042L5	4	401	0
	MS24665-151	5	115	0
	MS24665-300	2	73	0
	NAS1149C0432R	2	1,810	0
	NAS1149F0332P	12	2,047	0
	NAS1149F0432P	10	1,450	0
	NAS1149F0563P	4	681	0
	NAS1149FN432P	4	138	0

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DART
AEROSPACE

Container No: S136706



Part: D5337-011

Job No: 187017

Serial No/Batch: S136706

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/11/16

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
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Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
Root Cause				FAULT CATEGORY																					
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____																							
Misidentified ☐	Past Due ☐																								